

Mounting instructions timing chain tensioner kit, mechanical

Article code 1131B021A00

Please note:

The assembly should be carried out by a specialist workshop, otherwise the engine could be damaged.

- 1. Turn the crankshaft on top dead center (cylinder 1 and 4).
- 2. Remove complete OEM timing chain adjuster.
- 3. The pressure bolt should be unscrewed completely for installation, protrusion approx. 6.3 mm (picture 1).



picture 1

- 4. Mount the timing chain adjuster housing (ws20) and tighten it with 30Nm.
- 5. Turn back the aluminum nut (ws14) a bit, screw in the pressure bolt and tighten it with 0.38 Nm (we recommend torque screwdriver 0.38 Nm, part no. 8330B006B00). Lock the aluminum nut with 20Nm.

